

List of Postprocessors, developed with Siemens NX CAM

Number	Manufacturer	Model	Controller	The specificity of the machine.	ID Number
	Machine			Specific customer requirements.	
1	Arsenal AD		Heidenhain	Mill 3-axis, Vertical	1
2	AGIE	AGIE	200D	EDM 4 оси	13
3	AGIE	Classic 2	AGIE	EDM 4-axis Two postprocessors –2- and 4-axis	43
4	AWEA	MVP-6040	Heidenhain iTNC530	Mill 3-, 4-, 5-axis Finally only 3-axis	47
5	Awea	BM1200	FANUC 0i	Mill 3+1-axis	95
6	CMS	CMS-U	Fanuc	Mill 4-axis	23
7	CMS	Power	Fanuc 31i	Mill 5-axis Woodcutting Two tables, one with additional rotating axis	57
8	CMS	Carat	OSAI	Mill 5-axis Woodcutting Two tables, one with additional rotating axis	58
9	CITIZEN	CINCOM B16	FANUC 0i-TD	Lathe 2-axis Swiss Type, two spindles, Y-axis, milling tools	81
10	CITIZEN	CINCOM K16	CINCOM SYSTEM M70LPC-V	Lathe 2-axis Swiss Type, two spindles, Y-axis, milling tools	82
11	CITIZEN	CINCOM A20	FANUC 32i	Lathe 2-axis Swiss Type, two spindles, Y-axis, milling tools	83
12	CITIZEN	CINCOM L32	MITSUBISHI M70LPC-V	Lathe 2-axis Swiss Type, two spindles, Y-axis, milling tools	84
13	DMG	DMU 100P DuoBlock	Heidenhain iTNC 530	Mill 5-axis Two postprocessors: one 5-axis with vectors IJK and other 3+2 with tables BC	60
14	DMG	DMU-50	Heidenhain	Mill 5-axis, Vertical	4
15	DMG	DMC 65 H	840D	Mill 3+1-axis, Horizontal	6

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16	DMG	DMF 260	840D	Mill 5-axis	7
17	DMG	CTX	840D?	Lathe 2-axis	9
18	DMG		Heidenhain iTNC 530	Mill 3-axis	19
19	DMG	DMC 60 Evo	840D	Mill 5-axis	29
20	DMG	Guildemaister TWIN 42	840D	Mill Turn 5-axis	33
21	DMG	EcoMill 635 V	840D	Mill 3-axis	34
22	DMG	Guildemaister TWIN 42	840D	Mill Turn 5-axis	33
23	DMG	EcoMill 635 V	840D	Mill 3-axis	34
24	Deckel		Heidenhain	Mill 3-axis; Old machine, new CNC	14
25	Deckel		Deckel 4	Mill 3-axis	17
26	Deckel		Deckel 11	Mill 3-axis	18
27	Deckel	FP4NC	Deckel 4	Mill 3-axis Old machine. NC up to 26 kB	54
28	DOOSAN	PUMA MX2600LST	FANUC 31i	Mill Turn 5-axis Two spindles, upper tooling head, turret down	59
29	Doosan		Sinumerik 840D	Mill 5-axis	69
30	First	MCV-1000	FANUC 0i	Mill 3+1-axis	94
31	First		Fanuc 0i	Mill 3+2 -axis	10
32	FANUC	Fanuc EDM	Fanuc	EDM 4 оси	12
33	FANUC		Fanuc 6M	Mill 3-axis	20
34	FANUC	Robodrill	Fanuc 0i	Mill 3-axis	30
35	FANUC	Robodrill	FANUC 31i	Mill 5-axis	62
36	Goodway	GS 4300 L3Y	FANUC 0i TF	Lathe 2-axis, milling tools, Y-axis	88
37	Goodway	GS 3300 LY	FANUC 0i TF	Lathe 2-axis, milling tools, Y-axis	89
38	Goodway	GS 280 LM	FANUC 0i TF	Струг, с фрезови функции	90
39	Goodway	GS 4280 LMY	FANUC 0i TF	Lathe 2-axis, milling tools, Y-axis	91
40	Goodway	GLS 200	FANUC 0i TF	Lathe 2-axis	92
41	Hurco		Hurco?	Mill 4+1-axis	8

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42	HAAS		HAAS	Lathe 2-axis	15
43	HAAS		HAAS	Mill 4-axis, Vertical	16
44	HAAS	HAAS	HAAS	Mill 3-axis	28
45	HAAS	VF9	HAAS	Mill 3-axis	35
46	HAAS	VF3	HAAS	Mill 3-axis	36
47	HAAS	VF3	HAAS	Mill 4-axis	37
48	HAAS	VF9	HAAS	Mill 3-axis	38
49	HAAS	OL1	Haas	Lathe 2-axis	97
50	HAAS	OM2	Haas	Mill 3-axis Vertical	98
51	Kryle			Mill 3-axis	39
52	Kitamura	JIG center 7	Fanuc 10	Mill 3-axis Old machine. NC up to 30 kB	53
53	LITZ	LU-800	Heidenhain TNC 630	Mill 5-axis	22
54	LITZ	LU-620	FANUC 0i	Mill 4+1-axis	96
55	Mazak	Variaxis 500	Variaxis	Mill 5-axis, Vertical	5
56	Mazak	VC510C-II	Nexus	Mill 3-axis	25
57	Mazak		Mazatrol	Mill 3-axis	40
58	Mazak	Variaxis	Smooth	Mill 5-axis	61
59	Mazak	530C	Smart	Mill 4-axis	63
60	Mazak	VCN510C	Mazatrol	Mill 4-axis	64
61	Mazak	Nexus 350 MY	Nexus	Lathe 2-axis, milling tools	65
62	Mazak	Nexus 350 MY	Nexus	Lathe 2-axis, milling tools	66
63	Mazak	Variaxis 500	Smart	Mill 4+1-axis	67
64	Mazak	VCN510C	Mazatrol	Mill 4-axis	68
65	Mazak	QT 200ML	Smart	Lathe 2-axis, milling tools	77
66	Mauser		Mauser	Mill 3-axis	31
67	MAHO	100C	MAHO	Mill 3-axis Old machine. NC up to 32 kB	52
68	Mitsubishi		M70	Mill 3-axis	55

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				Calculate Zmin for every operation Tools list in NC BG Template for ShopDoc	
69	Mitsubishi		M70	Mill 3-axis	56
70	MIYANO	BNA-42MSY2	FANUC Oi	Lathe 2-axis , two spindles, milling tools, Y-axis	80
71	OKUMA	Genos M460 -VE	Okuma	Mill 4-axis	41
72	OKUMA	Genos L200	Okuma	Lathe 2-axis	42
73	OKUMA	Multus B750	Okuma	Mill Turn 5-axis One tooling head	44
74	OKUMA	Genos M460R-VE	OKUMA	Mill 3-axis	48
75	OKUMA	L250E	OKUMA	Lathe 2-axis	49
76	OKUMA	L300M	OKUMA	Lathe 2-axis, milling tools	50
77	OKUMA	L400	OKUMA	Lathe 2-axis	51
78	OKUMA	MULTUS B300II	OKUMA	Mill Turn 5-axis Two spindles, upper tooling head, , 5-axis	85
79	PADE		E-Lab	Mill 4-axis Woodcutting Postprocessing into XML code. Same for all PADE machines.	70
80	Plasma			Plasma 2-axis	21
81	RAIS	M500	Fanuc Oi	Mill 3+2 axis, Vertical	2
82	RAIS	T200C	FANUC Oi	Lathe 2-axis, milling tools	73
83	RAIS	T202-2SC	FANUC Oi	Lathe 2-axis, two spindles, milling tools	74
84	RAIS	T250MY	FANUC Oi	Lathe 2-axis, milling tools , Y-axis	75
85	RAIS	T250MY2SP	FANUC Oi	Lathe 2-axis , two spindles , milling tools , Y-axis	76
86	RAIS	M450	FANUC Oi	Mill 4-axis , additional table KITAMURA?	78
87	RAIS	M500	FANUC Oi	Mill 4+1-axis , additional table KITAMURA?	79
88	RAIS	M550	FANUC Oi	Mill 4-axis	86

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89	RAIS	M700	FANUC 0I	Mill 4-axis	87
90	RAIS	GS25	MITSUBISHI M70	Lathe 2-axis Swiss Type, two spindles, Y-axis, milling tools	99
91	Retrofit	C13	Sinumerik 808D	Lathe 2-axis Old machine, new CNC	93
92	Retrofit		Sinumerik 808D	Mill 3-axis Old machine, new CNC	71
93	Retrofit		BELL	Mill 3-axis Old machine, new CNC	72
94	STAINEL		Stainel	Mill 4-axis	32
95	Spinner	TC77 SMCY	Fanuc 18iTB	Mill Turn 4-axis Two spindles, one turret	45
96	Spinner	TC600 MCY	Fanuc 31i	Mill Turn 4-axis One spindles, one turret	46
97	Titan			Mill (router) 4-axis; BG manufacturer	24
98	Tessen	Verus	Heidenhain iTNC 530	Mill 5+1-axis	27
99	Titan			Mill (router) 4-axis; BG manufacturer	3